



Formulation

Name	REGULAR FABRIC SOFTENER WITH ACCOSOFT® 501	
No.	628	
Description	This fabric softener is for use in the rinse cycle of the wash load. It provides excellent softening and static control while maintaining the rewet properties of the fabric.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u>
	Tap water	92.6
	ACCOSOFT® 501	7.4
	Citric or phosphoric acid	q.s.
	Total	100.0
Procedure	Charge 100°F Water. Heat ACCOSOFT® 501 to 100°F. Slowly add heated ACCOSOFT® 501 to water while mixing. Adjust pH as desired with citric or phosphoric acid. Acid can be added to initial water charge to achieve a higher viscosity.	
Physical Properties	Appearance at 25°C	Opaque liquid
	pH, as is	3.0–6.0
	Viscosity at 25°C, cps	50
	Viscosity after 2 wks at 40°C, cps	115
	Viscosity after freeze/thaw, cps	1080
	Solids, %	6.5
	Density, lbs/gal	8.34
Instructions for Use	Use 1/3–1/2 cup in rinse cycle per normal wash load.	
External Comment	The final viscosity of a liquid fabric softener depends on temperature, mixing rate, and pH. The viscosities listed above are those obtained in the lab. Fabric softeners made with an ACCOSOFT® product are non-yellowing, control static, and maintain rewet properties of the fabric.	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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