



Formulation

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| Name | LOW-TEMPERATURE RINSE AID | |
| No. | 1343 | |
| Description | Rinse aids provide a sheeting action that reduces drying time and enhances shine on dishes. This liquid rinse aid formulation contains MAKON® NF-180, a de-foaming nonionic surfactant with excellent wetting properties, and citric acid which helps prevent calcium salt deposits left behind by hard water and food soils. These ingredients work together to leave your dishes, glassware, and utensils spot and film free. | |
| Formulation | <u>INGREDIENTS:</u> | <u>% by Weight</u> <u>Functionality</u> |
| | Deionized Water | q.s. to 100 Diluent |
| | MAKON® NF-180 | 40.0 Wetting Agent, Cleansing Agent |
| | STEPANATE® SCS | 10.0 Hydrotrope |
| | Citric acid, anhydrous | 5.0 Chelating Agent |
| | Colorant and Preservative | as needed |
| | Total | 100.0 |
| Procedure | <ol style="list-style-type: none"> 1. Add Deionized Water to the vessel. 2. With agitation, incorporate STEPANATE® SCS. 3. Add MAKON® NF-180 while mixing. 4. Add Citric Acid and mix until homogeneous. 5. Add Colorant and Preservative as needed. | |
| Physical Properties | Appearance at 25 °C | Clear liquid |
| | Cloud Point (as is), °C (°F) | 82 (180) |
| | Cloud Point (1% by weight), °C (°F) | 34 (93) |
| | Viscosity at 25°C, cps | <150 |
| Storage/Stability | 10 Freeze/Thaw Cycles | Pass |
| | 3 weeks at 60 °C | Stable |
| | 4 weeks at 25 °C | Stable |
| | 4 weeks at 10 °C | Stable |
| | 3 weeks at -15 °C | Stable |
| Instructions for Use | Meter into warewash machine, using and automated injector system that adds the product to the final rinse. | |
| External Comment | Marketing Notes: This formulation is free-from solvent and volatile organic components. It can be used in dish wash machines that operate at temperatures below 50 °C. | |
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| For | For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). | |

Additional
Assistance

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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