Stepan 💃

SAFETY DATA SHEET

1. Identification

Product identifier ALPHA-STEP PC-48

Other means of identification

Product code 0514

Recommended use Surfactant

Recommended restrictions For industrial use only. **Manufacturer/Importer/Supplier/Distributor information**

Manufacturer

Company name Stepan Company
Address 22 West Frontage Road
Northfield, IL 60093

USA

Telephone General 1-847-446-7500

E-mail Not available.

Emergency phone number Medical 1-800-228-5635

Chemtrec 1-800-424-9300 Chemtrec Int'l +1 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazardsSerious eye damage/eye irritationCategory 1Environmental hazardsHazardous to the aquatic environment, acuteCategory 2

hazard

Hazardous to the aquatic environment, Category 3

long-term hazard

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention Avoid release to the environment. Wear eye protection/face protection.

Response If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. Immediately call a poison center/doctor.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Water		7732-18-5	50 - < 60
Fatty Acids, C12-18, Me Esters, Sulfonated, Sodium Salts		149458-07-1	30 - < 40

Material name: ALPHA-STEP PC-48

Material ID: 415 Product code: 0514 Version #: 06 Revision date: 07-19-2022 Print date: 07-19-2022

Chemical name	Common name and synonyms	CAS number	<u></u>
Fatty Acids, C12-18, Me Esters		68937-84-8	1 - < 3
Sodium sulfate		7757-82-6	1 - < 3

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and

symptoms/effects, acute and delayed

Indication of immediate medical attention and special

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Permanent eye damage including blindness could result.

Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical

treatment needed

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

Move containers from fire area if you can do so without risk.

equipment/instructions
Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up

Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Provide adequate ventilation. Do not get this material in contact with eyes. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices. Avoid contact with skin.

Conditions for safe storage, including any incompatibilities

Store in original tightly closed container.

8. Exposure controls/personal protection

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

SDS US

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.
Form Liquid.
Color Yellow.
Odor Not available.
Odor threshold Not available.

pH 5 - 7 (10% in H2O)

Melting point/freezing point 18 °F (-7.78 °C)

Initial boiling point and boiling Not available.

range

Flash point > 201.0 °F (> 93.9 °C) Pensky-Martens Closed Cup

Evaporation rate Estimated slower than ethyl ether

Flammability (solid, gas) Not applicable.
Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not determined or unknown

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Complete

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 300 cP @ 25C

Other information

Density 8.74 lb/gal
Explosive properties Not explosive.
Oxidizing properties Not oxidizing.
Percent volatile 56 - 59 %
Pour point 23 °F (-5 °C)

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous No dangerous reaction known under conditions of normal use.

reactions

Conditions to avoidAvoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials

Strong oxidizing agents. This product may react with strong alkalies.

Hazardous decomposition

products

Upon decomposition, this product may yield sulfur dioxide and oxides of sulfur.

11. Toxicological information

Information on likely routes of exposure

InhalationNo adverse effects due to inhalation are expected.Skin contactNo adverse effects due to skin contact are expected.

Eye contact Causes serious eye damage.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity

 Product
 Species
 Test Results

 ALPHA-STEP PC-48
 Acute

 Dermal
 LD50
 Rabbit
 > 2000 mg/kg

Trabbit 2000 mg/ng

Oral

LD50 Rat > 5000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not applicable.

Specific target organ toxicity -

repeated exposure

Not applicable.

Aspiration hazard Not applicable.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Product Species Test Results

ALPHA-STEP PC-48

Aquatic

Acute

Algae EC50 Algae 1.8 mg/l, 72 hours

Product Test Results Species EC50 Crustacea Daphnia 6.25 mg/l, 48 hours Fish LC50 4.7 mg/l, 96 hours Fish

Persistence and degradability

Readily biodegradable.

Bioaccumulative potential

No data available. Mobility in soil

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation Other adverse effects

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Dispose of contents/container in accordance with local/regional/national/international regulations. **Disposal instructions**

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not established.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Yes

chemical

Classified hazard categories

Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Material ID: 415 Product code: 0514 Version #: 06 Revision date: 07-19-2022 Print date: 07-19-2022

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Methanol, which is known to the State of

California to cause birth defects or other reproductive harm. For more information go

to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Methanol (CAS 67-56-1) Listed: March 16, 2012

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
New Zealand	New Zealand Inventory (NZIoC)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances	No

(PICCS)

TaiwanTaiwan Inventory (TCSI)YesUnited States & Puerto RicoToxic Substances Control Act (TSCA) InventoryYes

16. Other information, including date of preparation or last revision

 Issue date
 07-17-2014

 Revision date
 07-19-2022

Version # 06

HMIS® ratings Health: 3

Flammability: 1 Physical hazard: 0

NFPA ratings Health: 3

Flammability: 1 Instability: 0

Disclaimer Terms and Conditions. This SDS is designed only as guidance for the products to which it applies.

To the greatest extent permitted by applicable law, nothing contained herein creates any legal obligation including contractual obligations, expressed or implied warranties, including any warranties of merchantibility or fitness for particular purpose; or confers any intellectual property rights, including rights to use trademarks or a license to use patents, issued or pending. The information contained herein is based on the manufacturer's own study and the work of others, and is subject to change at any time without further notice. There is no warranty, expressed or implied, as to the accuracy, completeness or adequacy of the information contained herein, and neither the provider nor the manufacturer (nor the agents, directors, officers, contractors or employees of entry party for any demages of any pattyre, including direct, special or

either) are liable to any party for any damages of any nature, including direct, special or consequential damages arising out of or in connection with the accuracy, completeness, adequacy

or furnishing of any information in this SDS, or in any other way related (directly or indirectly) to this SDS. The receipt and use of this information constitutes consent to these terms and conditions.

Revision information Hazard(s) identification: Disposal

Hazard(s) identification: Prevention Hazard(s) identification: Response

Composition / Information on Ingredients: Ingredients

First-aid measures: Eye contact

Handling and storage: Precautions for safe handling

Toxicological information: Carcinogenicity

Ecological information: Persistence and degradability

HazReg Data: International Inventories

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).