

1. Identification

Product identifier	BIO-TERGE 804	
Other means of identification		
Product code	0055	
Recommended use	Surfactant	
Recommended restrictions	For industrial use only.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Stepan Company	
Address	22 West Frontage Road Northfield, IL 60093 USA	
Telephone	General	1-847-446-7500
E-mail	Not available.	
Emergency phone number	Medical	1-800-228-5635
	Chemtrec	1-800-424-9300
	Chemtrec Int'l	+1 703-527-3887

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Hazardous to the aquatic environment, acute hazard	Category 2
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Flammable liquid and vapor. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.
Response	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this label). If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Anionic/nonionic detergent blend		Proprietary	40 - 60
Water		7732-18-5	40 - < 50
Ethanol		64-17-5	5 - < 10
Diethanolamine		111-42-2	<1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent product from entering drains. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Do not taste or swallow. Avoid contact with skin. Avoid prolonged exposure. Avoid contact with clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection**Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Ethanol (CAS 64-17-5)	PEL	1900 mg/m3 1000 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethanol (CAS 64-17-5)	TWA	1900 mg/m3 1000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing.

Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Clear. Viscous.
Physical state	Liquid.
Form	Liquid.
Color	Yellow.
Odor	Not available.
Odor threshold	Not available.
pH	6 - 7.5 (as is)
Melting point/freezing point	5 °F (-15 °C)
Initial boiling point and boiling range	194 °F (90 °C)
Flash point	124.0 °F (51.1 °C) Setaflash
Evaporation rate	Estimated slower than ethyl ether.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not Determined or Unknown
Vapor density	Estimated heavier than air.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	797 cP @ 25C
Other information	
Density	8.80 lb/gal
Percent volatile	47 - 53 %
Pour point	10.4 °F (-12 °C)
VOC	1 - 5 % (Ethanol)

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Harmful if swallowed. Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Product	Species	Test Results
BIO-TERGE 804		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	1300 - 2400 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Due to inconclusive data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not applicable.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Product	Species	Test Results
BIO-TERGE 804		
Aquatic		
Acute		
Algae	EC50	42.3 mg/l, 72 hours
Crustacea	EC50	4.48 mg/l, 48 hours
Fish	LC50	2.6 mg/l, 96 hours

Persistence and degradability	Readily biodegradable.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

General	The provided transportation classifications are for bulk shipments only and may not be representative of all package/shipment sizes.
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DOT

UN number	UN1170
UN proper shipping name	Ethanol Solution (Diethanolamine RQ = 22727 LBS)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Special precautions for user	Not available.

IATA

UN number	UN1170
UN proper shipping name	Ethanol Solution (RQ (Diethanolamine))
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
Special precautions for user	Not available.

IMDG

UN number	UN1170
UN proper shipping name	Ethanol Solution (RQ (Diethanolamine))
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	Not available.
Special precautions for user	Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethanol (CAS 64-17-5)

Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Diethanolamine, which are known to the State of California to cause cancer, and Methanol, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

1,4-dioxane (CAS 123-91-1)	Listed: January 1, 1988
Diethanolamine (CAS 111-42-2)	Listed: June 22, 2012
Ethylene oxide (CAS 75-21-8)	Listed: July 1, 1987
Formaldehyde (CAS 50-00-0)	Listed: January 1, 1988

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene oxide (CAS 75-21-8)	Listed: August 7, 2009
Methanol (CAS 67-56-1)	Listed: March 16, 2012

California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene oxide (CAS 75-21-8)	Listed: February 27, 1987
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California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene oxide (CAS 75-21-8)	Listed: August 7, 2009
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International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory (NZIoC)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	11-10-2014
Revision date	12-18-2019
Version #	07
HMIS® ratings	Health: 3 Flammability: 3 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 3 Instability: 0

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Revision information

Hazard(s) identification: Hazard statement
Hazard(s) identification: Prevention
Hazard(s) identification: GHS Symbols
Composition / Information on Ingredients: Ingredients
Toxicological information: Acute toxicity
Toxicological information: Carcinogenicity
HazReg Data: International Inventories
GHS: Classification